



Digital Inputs – 24 VDC

1. Peach Filler bowl level
2. Peach Hopper Level
3. Peach Filler Bowl Fill Hand
4. Peach Hopper Fill Hand
5. Peach Filler Bowl Fill Auto
6. Peach Hopper Fill Auto
7. Pear Filler bowl level
8. Pear Hopper Level
9. Pear Filler Bowl Fill Hand
10. Pear Hopper Fill Hand
11. Pear Filler Bowl Fill Auto
12. Pear Hopper Fill Auto
13. Grape Filler bowl level
14. Grape De-water Level
15. Grape Filler Bowl Fill Hand
16. Grape De-water Fill Hand
17. Grape Filler Bowl Fill Auto
18. Grape de-Water Fill Auto
19. Pineapple Filler bowl level
20. Pineapple Filler Bowl Fill Hand
21. Pineapple Filler Bowl Fill Auto

Relay Outputs – 110 VAC

1. Peach Hopper Conveyor
2. Peach Belt Gate
3. Pear Hopper Conveyor
4. Pear Belt Gate
5. Grape de-water Conveyor
6. Grape Belt Gate
7. Pineapple Belt Gate

Menu Selection- Touch Screen

1. Peach & Pears
2. Peach, Pears & Grapes
3. Peach, Pears & Pineapple
4. Peach, Pears, Pineapples & Grapes

Notes

Hand Off Auto Switches to control filler bowl level.

All Control Is on/off.

Existing motor control wiring and air solenoids will be used.

Existing level controls will be left in tact.

Not to scale.

Cooper Controls & Electrical Services
209.483.7846 ~ Fax 209.339.4571 ~ coopercontrols.com

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